

**SATURN S-IVB
PRODUCTION LINE STATUS**

		201	202	203	204	206	207	501	502
LOX TANK		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
FWD DOME		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
TANK CYL.		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
TANK ASSY.		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
AFT SKIRT		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
FWD SKIRT		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
THRUST STRUCT.		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
STAGE (JOIN & FINAL INSTLN)		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
AFT INTER STAGE		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP

FIGURE 7

**SATURN S-IVB
PRODUCTION LINE STATUS**

		208	504	209	210	505	211	506	212	507
LOX TANK		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	73% COMP
FWD DOME		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	STARTED
TANK CYL.		COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	75% COMP
TANK ASSY.		COMP	COMP	COMP	COMP	COMP	COMP	COMP	STARTED	START MAR 67
AFT SKIRT		COMP	COMP	COMP	COMP	COMP	75% COMP	36% COMP	START FEB 67	START APR 67
FWD SKIRT		COMP	COMP	COMP	COMP	COMP	54% COMP	START FEB 67	START MAR 67	START MAY 67
THRUST STRUCT.		COMP	COMP	COMP	COMP	COMP	56% COMP	START FEB 67	START APR 67	START MAY 67
STAGE (JOIN & FINAL INSTLN)		COMP	COMP	99% COMP	COMP	50% COMP	START MAR 67	START APR 67	START JUN 67	START AUG 67
AFT INTER STAGE		73% COMP	54% COMP	STARTED	START MAR 67	START APR 67	START JUN 67	START JUL 67	START SEP 67	START OCT 67

FIGURE 8