

**SATURN S-IVB
PRODUCTION LINE STATUS**

	508	509	510	511	512	513	514	515
LOX TANK 	STARTED JAN	3-28-67	6-1-67	8-8-67	10-11-67	12-15-67	2-20-68	4-24-68
FWD DOME 	3-23-67	5-29-67	8-3-67	10-6-67	12-12-67	2-15-68	4-19-68	6-24-68
TANK CYL. 	3-9-67	5-15-67	7-20-67	9-22-67	11-27-67	2-1-68	4-4-68	6-10-68
TANK ASSY. 	5-24-67	7-31-67	10-3-67	12-7-67	2-12-68	4-16-68	6-19-68	8-22-68
AFT SKIRT 	6-16-67	8-22-67	10-24-67	12-29-67	3-4-68	5-7-68	7-17-68	9-13-68
FWD SKIRT 	7-11-67	9-13-67	11-14-67	1-22-68	3-25-68	5-28-68	8-1-68	10-4-68
THRUST STRUCT. 	7-26-67	9-28-67	12-1-67	2-6-68	4-9-68	6-13-68	8-16-68	10-21-68
STAGE (JOIN & FINAL INSTLN) 	10-4-67	12-8-67	2-13-68	4-17-68	6-20-68	8-23-68	10-28-68	1-6-69
AFT INTER STAGE 	1-24-68	3-28-68	6-3-68	8-6-68	10-9-68	12-13-68	2-19-69	4-24-69

FIGURE 9

**SATURN S-IVB
MANUFACTURING & PROCUREMENT STATUS**

	201	202	203	204	205	206	207	501	502
55 BLACK BOXES 	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
76 WIRE HARNESSSES 	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
310 TUBE ASSEMBLIES 	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
35 VALVES 	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
40 TRANSDUCERS 	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP
3,250 PURCH PARTS 	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP	COMP

FIGURE 10