

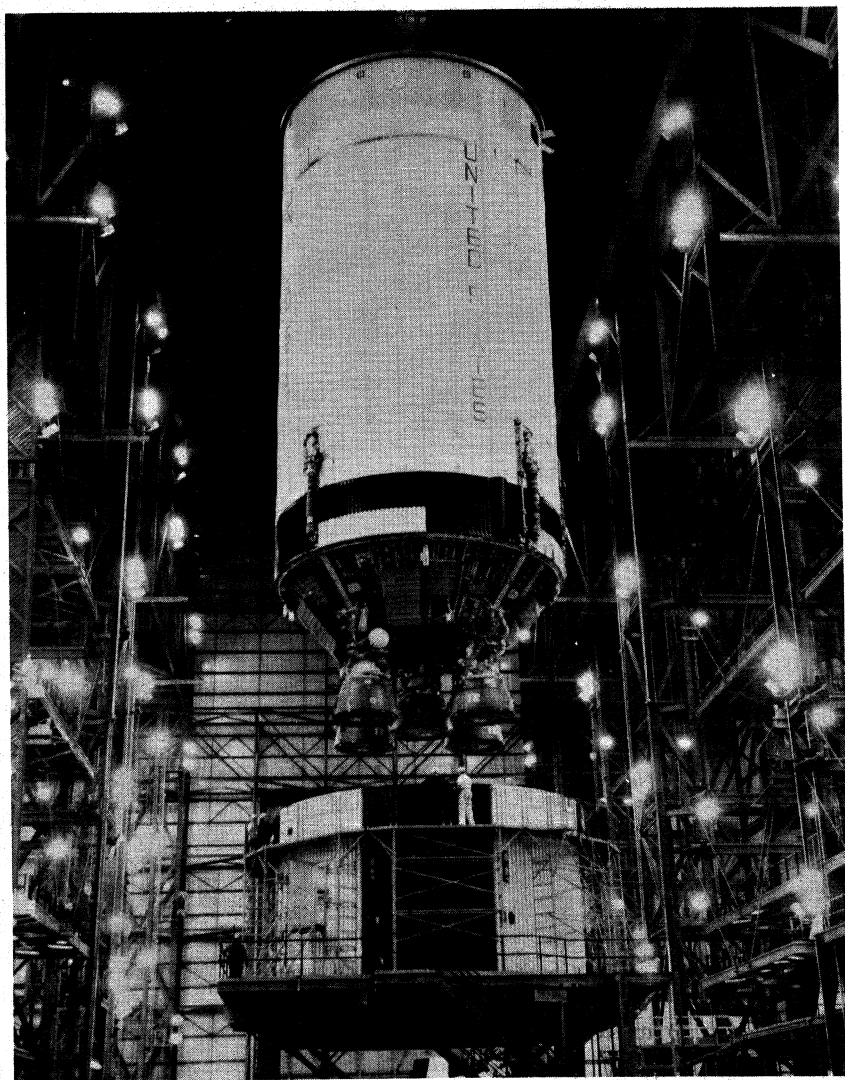


FIGURE B-14.—Erection and mating of S-II stage to innerstage and placement in cell.