

Quality Control Employees: In 1965, sixty-four pharmaceutical manufacturers employed more than 7,000 people in their efforts to maintain high product quality. Such duties were the principal concerns of 75 percent of these employees. The other 25 percent had additional responsibilities in conjunction with their quality control work (see Table 10).

Table 10

QUALITY CONTROL EMPLOYMENT BY SALES GROUP, 1965

<u>Sales Group</u>	<u>Number of Firms</u>	<u>Total Employment</u>		
		<u>Direct</u>	<u>Indirect</u>	<u>Total</u>
\$100 million and over	13	3,695	1,260	4,955
\$30 to \$100 million	14	805	390	1,195
\$5 to \$30 million	27	760	180	940
Less than \$5 million	<u>10</u>	<u>55</u>	<u>5</u>	<u>60</u>
TOTAL	<u>64</u>	<u>5,315</u>	<u>1,835</u>	<u>7,150</u>

Ratio of Quality Control Employees to Total Employment: Table 11 indicates that one production employee in eight was directly engaged in the quality control process. Persons connected with this phase of production comprised 17 percent of the manufacturing staff and six percent of the U.S. employment total. The 13 largest firms had higher ratios.