

Smaller firms concentrated entire operations in the manufacturing plant. On the average 72 percent of the employees worked at the production facility locations. However, this ratio was inversely related to firm size. While firms with annual global sales exceeding \$100 million maintained 69 out of every 100 employees in production plants, firms with annual sales less than \$5 million averaged 92 employees.

Several multi-unit companies housed their marketing, research and other administrative staff outside of manufacturing establishments. However, a large number of administrative personnel were located in manufacturing facilities and accounted for 45 percent of total employment at the plant site.

Chart 9
Regional Distribution of
U. S. Plants and Employment, 1955

