

COMPETITIVE PROBLEMS IN THE DRUG INDUSTRY 10383

6505-299-9678 (P. D. No. 6)

Packaging and Packing.

Unit of issue. One bottle containing 1 gal (3.78 liters), as specified, constitutes one unit of issue.

Packaging quantities. The number of units of issue indicated in the following table shall be packaged in each unit, intermediate, and exterior container, as applicable, for the required level of protection specified in the procurement document:

Unit package	Packaging quantities	
	Intermediate package	Exterior container
1 unit	Not required	4 units

Packing variation permitted. If the required number of units in the entire shipment is less than the number of units specified to be overpacked in an exterior container, such units may be packed in an exterior container of suitable size and design, acceptable to a common carrier, which shall insure safe delivery to destination.

Level A.

Unit packages. Each unit shall be packaged in double-faced corrugated fiberboard box of appropriate size and design having a minimum bursting strength test of 275 pounds and constructed in accordance with PPP-B-636, type CF, class domestic. Box design shall include liner and top and bottom pads.

Liner. Liner shall be of one piece, covering the sides and ends of the carton and fabricated of the same material as the box. Liner shall be of the same height as the bottle.

Pads. Top and bottom pads shall be fabricated of the same material as the box and not more than 1/8 inch less than the inside length and width of the box. Pads shall be positioned on the top and bottom edge of the liner.

Closure. Closure shall be adequate to prevent spilling of contents under normal handling.