

COMPETITIVE PROBLEMS IN THE DRUG INDUSTRY 10413

6505-890-2010 (P. D. No. 3)

5.3.3.1.2 One gal. Each glassbottle shall be packaged in double-faced corrugated fiberboard box of appropriate size and design having a minimum bursting strength test of 275 pounds and constructed in accordance with PPP-B-636, type CF, class domestic. Box design shall include liner and top and bottom pads.

5.3.3.1.2.1 Liner. Liner shall be of one piece, covering the sides and ends of the carton and fabricated of the same material as the box. Liner shall be the same height as the bottle.

5.3.3.1.2.2 Pads. Top and bottom pads shall be fabricated of the same material as the box and not more than 1/8 inch less than the inside length and width of the box. Pads shall be positioned on the top and bottom edge of the liner.

5.3.3.1.2.3 Closure. Closure shall be adequate to prevent spilling of contents under normal handling.

5.3.3.2 Intermediate package. Intermediate package shall be a box of appropriate size constructed in accordance with PPP-B-636, type CF, class domestic and having a minimum bursting strength test of 200 pounds. Box design shall include partitions. When unit boxes are used, partitions are not required.

5.3.3.2.1 Partitions. Partitions shall be full or shoulder height, half-slotted style, fabricated of the same material as the box. The partitions shall form an individual snug fitting cell for each immediate container.

5.3.3.2.2 Closure. Closure shall be as specified in the appendix of PPP-B-636.

5.4 Packing.

5.4.1 Level B.

5.4.1.1 Exterior container. Exterior container shall be a box of appropriate size constructed in accordance with PPP-B-636, type CF, class domestic. Bursting strength of box shall be in accordance with special requirements of table II of PPP-B-636. Closure shall conform to method II as specified in the appendix of the box specification.