

4.(2) Cleaning.

a. Vehicles and mechanical items will be cleaned by the most feasible approved method to assure adequate paint adhesion.

b. All foreign matter, grease, dirt, snails, etc. will be removed.

c. Underside of vehicles or items will be cleaned of accumulations of dirt and mud to the degree that adhesion of paint is assured.

4.(3) Surface Preparation.

a. Paint remover materials may be used in accordance with manufacturer's application and neutralization instructions, if required for efficient repair.

b. Edges of areas where remover has been used or where paint has been cracked or broken will be featheredged sufficiently to assure a good paint bond.

c. All Military numbers and organizational markings will be removed so they cannot be seen without light reflection.

4.(4) Sheet metal and Trim - Vehicles only

a. Areas of vehicles which have been repaired with body lead or putty will be finished sufficiently to present a reasonable smooth finish. Small dents are acceptable.

b. Normal distortion caused by forming of metal during manufacture is acceptable.

c. Bump pads, anti-rattle pads, and weather seals will be in place and serve their intended purpose. Frayed weather strips will have the frayed portion trimmed off.

d. Exterior chrome trim will be masked prior to painting if it is in good condition. Chrome trim in poor condition will be removed and mounting holes filled and sanded down. Loose chrome strips may be fastened in place with cadmium plated self-tapping sheet metal screws if