

d. Leaks.

(1) Engines will not leak oil, fuel, or coolant. Cork gaskets on oil pan, valve covers, etc. will not be collapsed or broken.

(2) Slight seepage from these areas is acceptable provided there is no evidence of an oil path leading away from the gasketed surfaces. Tighten retaining screws or bolts at these areas.

(3) Definite oil leakage at rear main bearing seal or timing cover seal is not acceptable. Slight seepage from these areas with no evidence of heavy oil path, is acceptable.

(4) There will be no evidence of coolant leaks. Hose will not be hardened to the point they are apt to break when flexed. Heater hose with ends deteriorated to the point that the clamps have cut through the outer cover or that show deep weather checks when flexed, are not acceptable.

(5) Lowen radiator hose that tends to collapse on sudden engine acceleration are not acceptable.

e. Cleaning.

(1) Engines will be externally cleaned and prepared to the degree to assure good paint adhesion. Steam cleaning of engines is not to be used unless engine requires complete tear down.

(2) Oil filters will be serviced and oil filter elements replaced if technical inspection indicates the elements are unserviceable.

f. Cracked blocks. Cracked culinder blocks may be repaired provided they are cracked to the outside only.

g. Clutch - Serviceable if not the following applies:

(1) Clutches will not bind or drag when engaged without chattering or grabing.

(2) Clutch plates worn in excess of 30% shall be replaced.