

(2) Steering wheels more than 15 degrees off center when front wheels are straight ahead will have tie rods or drag link adjusted to bring steering wheel back to center.

d. Wheels.

(1) Damaged wheels and/or rims will be repaired or replaced.

(2) Minor bends at edge of rim are acceptable. Bends that expose $3/4$ " or more of head will be repaired.

(3) Lug bolt holes will not have damaged seats.

(4) Wheel size and design will be matched by vehicle.

6.15 Bumpers.

a. Bends.

(1) Bumpers will be straightened as near as practical to their original contour.

(2) Cracks and tears will be welded and ground down. Sanding marks are acceptable.

b. Alignment.

(1) Bumpers no more than 1 inch or lower on one end than the other are acceptable provided mounting brackets are not bent and they can not be corrected by normal adjustment. (Light vehicles only).

(2) Bent brackets that cause misalignment of bumper will be straightened. (Light vehicles only).

(3) On heavy vehicles greater bumper misalignment is acceptable as long as bumper provides protection intended.

6.16 Bull Dozers, Road Graders and Cranes.

1. Equipment having blades with a cutting edge which are worn to the edge of the blade, cutting edge will be reversed or replaced.