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[Total man-hours, 276.5; total man-hour cost, \$461.76; total parts cost, \$758.64]

Description	Man-hours (hours and 10ths)	Federal stock No.	Part source code	Quantity	Parts cost
Transfer side for front propeller shaft.....		2940-735-5695 Valve.....	REP	1 EA	
Cannibalize intermediate propeller shaft and 8 ea of clamp bolts.....	.5	2540-952-7035 Mirror.....	REP	2 EA	1.90
Repair intermediate differential oil leak and clean for the rest.....	3.0	2590-318-1052 Throttle.....	REP	1 EA	1.28
Service front axle alignment.....		2590-606-8504 Kit.....	REP	1 EA	2.34
Replace front rear axle flexible hose.....	3.0	2805-656-6924 Gasket.....	REP	1 SET	1.77
Replace rear axle cover gasket.....	1.0	2805-741-1610 Valve.....	REP	6 EA	.20
	.5	2910-294-1307 Cap.....	REP	1 EA	3.48
		2910-631-6958 Spring.....	REP	1 EA	1.12
		2910-696-0333 Tube.....	REP	2 EA	.37
		2910-699-7904 Pump.....	REP	1 EA	3.12
	.5	2910-735-0572 Collar.....	REP	1 EA	15.88
		2910-735-0583 Hose.....	REP	1 EA	.06
			REP	1 EA	.84
BRAKE					
Check air compressor and air governor, after engine overhaul.....	15.0	2910-735-0583 Hose.....	REP	1 EA	
Adjust, service and clean SVC brake system.....	1.0	2910-741-2431 Kit.....	REP	1 SET	.94
Adjust brake lining shoe kit, brake shoe adjust- ing nut, and gear.....	1.0	2920-287-9125 Rotor.....	REP	1 EA	4.23
Replace 1 ea of unserviceable master cylinder.....	1.0	2920-358-7534 Point.....	REP	1 SET	.90
Remove damaged wheel cylinder and remove rust and dust out for the rest.....	2.0	2920-620-3929 Cable.....	REP	1 SET	.24
Service and adjust hand brake system.....	1.5	2920-835-7724 Plug.....	REP	6 EA	1.34
		2930-737-6626 Cap.....	REP	1 EA	2.94
		2930-741-0884 Hose.....	REP	1 EA	1.81
		2940-141-9026 Element.....	REP	1 EA	.81
		2990-265-2025 Spring.....	REP	1 EA	1.08
	4.5	2990-741-0582 Pipe.....	REP	1 EA	.31
		2990-741-0585 Packing.....	REP	2 EA	5.84
		3110-143-7538 Cone.....	REP	7 EA	.76
		3110-191-0491 Bearing.....	REP	1 EA	17.50
		4710-277-5525 Tube.....	REP	1 EA	.52
		4710-277-5525 Tube.....	REP	0.31 FT	.02
	3.5	4710-277-5525 Tube.....	REP	3.28 FT	.19
					.12
WHEEL HUBS AND BEARINGS					
Adjust wheel bearing, service hubs and bearings and related parts, replace oil hub inner and outer seal ass'y, wheel bearing adjusting nut rock.....					
STEERING SYSTEM					
Adjust steering gear, pitman steering drag link, steering wheel, pitman arm.....					