

Appendix F

SCHEDULE OF MACHINE TOOLS CURRENTLY
SUBJECT TO M-DAY POOL ORDER PROGRAM

GRINDERS

<u>TYPE</u>	<u>SIZE</u>	<u>NO. OF UNITS</u>
External, Cylindrical, Plain	under 6" swing	12" - 18" cc 23
" " "	6" - 12" "	18" - 36" cc 143
" " "	6" - 12" "	36" - 54" cc 68
" " "	6" - 12" "	72" - 90" cc 2
" " "	6" - 12" "	90" - 108" cc 2
" " "	6" - 12" "	108" - 126" cc 2
" " "	12" - 16" "	60" - 84" cc 1
" " "	12" - 16" "	84" - 108" cc 1
" " "	12" - 16" "	108" - 132" cc 1
" " "	16" - 20" "	11" - 16" cc 1
" " "	16" - 20" "	60" - 80" cc 5
" " "	20" - 28" "	16" - 22" cc 1
" " "	28" swing & over	under 10' cc 5
External, Cylindrical, Universal	20" swing & over	under 48" cc 12
" " "	20" swing & over	84" - 102" cc 5
" " "	under 12" swing	under 24" cc 56
" " "	under 12" swing	24" - 48" cc 24
" " "	12" - 16" "	under 36" cc 8
" " "	12" - 16" "	36" - 60" cc 48
" " "	12" - 16" "	60" - 84" cc 4
" " "	16" - 20" "	48" - 72" cc 10
" " "	16" - 20" "	72" - 96" cc 12
Roll Grinder	20" - 28" swing	10' - 16' cc 1
" " "	28" swing & over	16' cc & over 1
Plain, Cylindrical, Auto. Feed	6' swing & over	18" - 30" cc 6
" " " "	6' swing & over	30" cc & over 7
Centerless	6" max. diameter	201
"	6" max. diameter & over	13
30° Angular Wheelhead	under 10" swing	25
" " "	10" swing & over	45
External, Cylindrical, Chuck	under 10" swing	1
" " "	10" - 20" "	1
Internal, Cylindrical, Mech. Feed	under 10" swing	5
" " Hyd. Feed	12" - 16" "	5
" " " "	16" - 20" "	16
" " " "	16" - 20" "	12" - 24" " 35
" " " "	28" - 42" "	12" - 24" " 9
" " " "	42" swing & over	12" - 24" " 6
External, Cylindrical, Automatic Sizing	under 12" swing	under 12" stroke 44
Combination, Internal & Face	16" - 24" swing	16" - 24" stroke 5