

GEAR CUTTING

| <u>TYPE</u>                                          | <u>SIZE</u>        |                 | <u>NO. of UNITS</u> |
|------------------------------------------------------|--------------------|-----------------|---------------------|
| Gear Hobbing -<br>Horizontal                         | 4" - 8" diameter   | 13" face & over | 2                   |
| Gear Hobbing -<br>Vertical & Universal               | under 16" "        | 8" to 14" face  | 12                  |
| " "                                                  | " 16" "            | 20" face & over | 4                   |
| " "                                                  | 16" - 24" "        | 12" to 18" face | 1                   |
| " "                                                  | 24" - 48" "        | under 12" face  | 2                   |
| " "                                                  | 24" - 48" "        | 12 to 16" face  | 4                   |
| " "                                                  | 48" - 72" "        | 14" to 20" face | 1                   |
| Shapers - Spur &<br>Helical - External<br>& Internal | under 12" diameter | under 3" face   | 64                  |
| "                                                    | 25" - 40" "        | " 9" "          | 15                  |
| Lappers - External<br>Only - Spur                    |                    |                 | 21                  |
| " - Helical                                          |                    |                 | 14                  |
| Shavers - Rotary<br>External                         |                    |                 | 48                  |
| Ext. & Int.                                          |                    |                 | 6                   |