

PUNCHING & SHEARING

<u>TYPE</u>	<u>SIZE</u>		<u>NO. of U</u>
Squaring & Gate Type	72" - 96" width	16 to 10 gauge plate	8
"	10' - 14' "	16 to 10 " "	3
"	10' - 14' "	10 gauge to 1/4" "	33
"	14' & over	10 " to 1/4" "	1
"	48" - 72" "	1/4" to 1/2" "	3
"	10' - 14' "	1/4" to 1/2" "	89
"	14' & over	1/4" to 1/2" "	1
"	10' - 14' "	1/2" to 3/4" "	60
"	10' - 14' "	1" to 1 1/2" "	1
"	10' - 14' "	3/4" to 1" "	3

BENDING & FORMING

<u>TYPE</u>	<u>SIZE</u>		<u>NO. of UNI</u>
Bending Rolls			
Power Driven	48" - 72" width	12 gauge to 1/4" plate	6
"	48" - 72" "	1/2" & over "	2
"	96" - 120" "	10 gauge to 1/4" "	4
"	96" - 120" "	1/4" to 1/2" "	2
"	10" - 14" "	1/4" to 1/2" "	4
Press Brake	8' - 12' width	15 to 10 gauge plate	2
"	8' - 12' "	10 gauge to 1/4" "	26
"	8' - 12' "	1/4" to 1/2" "	67
"	12' - 16' "	1/4" to 1/2" "	13
"	12' - 16' "	1/2" to 3/4" "	10
"	12' - 16' "	3/4" & over "	3
"	16' width & over	10 gauge to 1/4" "	2
"	16' "	1/4" to 1/2" "	2
"	16' "	1/2" to 3/4" "	2
"	16' "	3/4" & over "	1