

FIG. 1 Example of Winter Building Site Plan

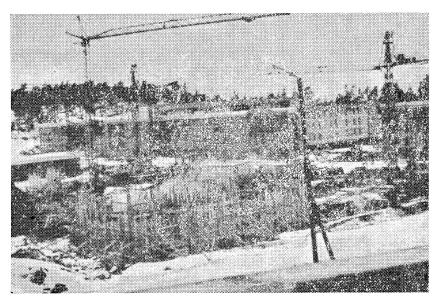


FIGURE 2

As a general rule, all masonry and concrete materials are stored on the site under cover, with the occasional exception of mortar and concrete aggregate which may be stored in open bins or areas only polyethylene film or tarp covers on the piles.

CONCRETE

Batching and Mixing.—Much of the concrete is mixed in a batching area on the project site. Sweden is the exception to this rule. In Sweden, concrete is plant mixed and trucked to the project site in open hopper trucks. There are certain limitations to this, depending on the air temperature, time, and distance to the project site from the plant. If the truck time is over on hour, it is recommended that rotating insulated drum trucks be used to reduce the heat loss