

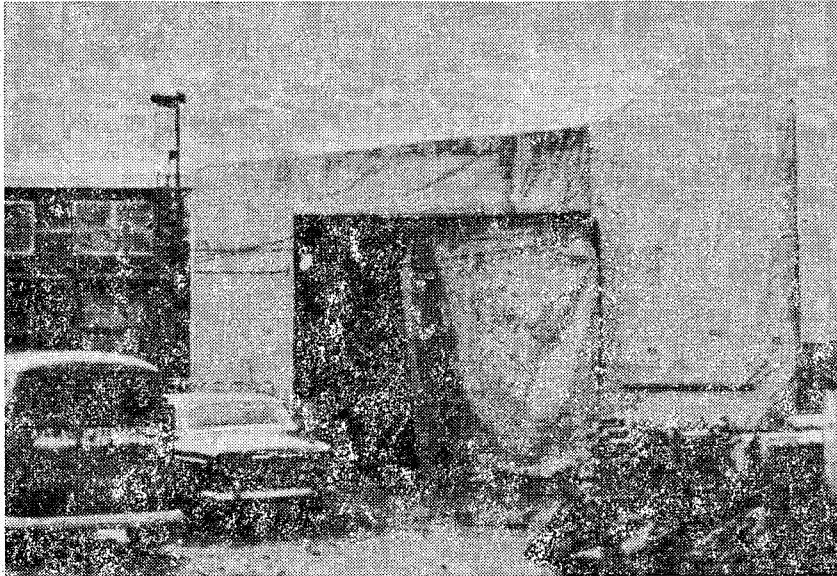


FIGURE 12

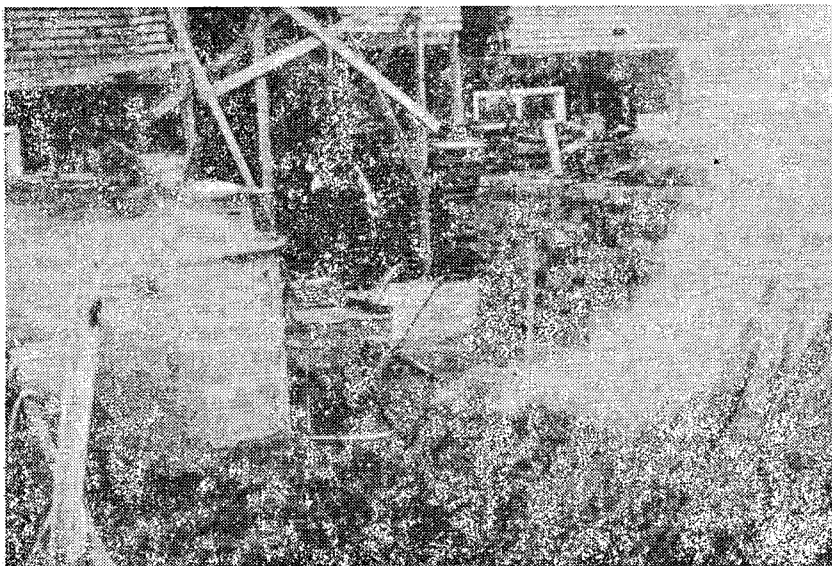


FIGURE 13

In Sweden, they permit the use of calcium chloride, as an accelerator, up to 2 per cent of the weight of the portland cement in mortar, but do not permit the use of alcohol. In Switzerland, they permit neither alcohol nor calcium chloride in mortar, but have developed other accelerators without calcium chloride that are permitted in some cases.